

The logo for VARCOL PAINTS features the brand name in a stylized, bold, blue font. Below the name, the word 'PAINTS' is written in a smaller, blue font. The logo is set against a blue and green triangular background that resembles a paintbrush or a stylized 'V' shape.

PAINTS

DECORATIVE

INDUSTRIAL

QUICK DRY ENAMEL

QUICK DRY ALKYD

PRODUCT CODE: 300-LINE

DATA SHEET NO.:

SOLUTIONS FOR AFRICA

1. DESCRIPTION

- Quick drying enamel for general industrial use

2. USES

- General industrial coating for spray application
- Decorative finish and protects metal against corrosion
- Application where high gloss with medium chalking resistance is required

3. ADVANTAGES

- Good adhesion to clean steel
- Coating can be handled in 15-20 minutes (depending on ambient temperature)
- Drying is by solvent evaporation
- Single pack
- Ready for use

4. TECHNICAL DATA

- | | |
|--------------------------|---|
| • Colour | Various colours are available on request |
| • Viscosity | 70-75" (seconds) F4 at 25°C |
| • S.G. | Varies, depending on colour |
| • Drying Time | Surface dry 15-20 minutes @ 25°C
Hard dry 45 minutes - 1 hour @ 25 °C |
| • Solids | Varies depending on colour |
| • Temperature resistance | 80°C (continuous) |
| • Coverage | ±7m ² /ℓ at a DFT of 30µm |
| • Finish | Gloss |
| • Storage | Store under cover at temperatures below 30°C |
| • Shelf Life | 6 months if stored in original unopened tins |
| • Thinners | Ready for use but if required QD Thinners 100-0001 can be used at 10% by volume |

5. SURFACE PREPARATION

- Surface must be clean, dry and free from any grease/oil or dust
- Normally applied on a suitably primed surface.

6. APPLICATION

- Apply by airless or conventional spray
- Allow coating to dry for 30 minutes before applying a second coat
- Clean equipment with QD Thinners 100-0001

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7. LIMITATIONS

- Cannot be brush applied
- Product tends to lose gloss on prolonged exposure to the weather
- Not recommended for acid or alkaline conditions
- A surface primer is recommended before use on galvanised steel

SAFETY PRECAUTIONS

- Product contains flammable materials, keep away from sparks and open flames.
- Refer to the MATERIAL SAFETY DATA SHEET (MSDS).

Disclaimer

The information contained herein is to the best of our knowledge correct and accurate and are meant to guide the specifier or user. Any recommendations or suggestions, which may be made, are without guarantee, since we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

Not all products referred to in these Data Sheets are stock items and are manufactured only on receipt of official customer orders. Thus, where time is of the essence, please check availability and manufacturing lead times with us.

VALIDITY DATE:

Paint Technology is continually being improved and developed. It is the user's responsibility to check that this sheet is current prior to using the product. We cannot accept ANY responsibility where this precaution has not been taken.

ISSUE DATE: 01-01-2005

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